

CERTIFICATE

on Product Conformity (QAL1)

Number of Certificate: 0000036948

Certified AMS: SM-4 for Hg

Manufacturer:	Mercury Instruments GmbH	IMT Innovative Messtechnik GmbH
	Liebigstraße 5	Strehbergweg 11
	85757 Karlsfeld	92709 Moosbach
	Germany	Germany

Test Institute: TÜV Rheinland Energie und Umwelt GmbH

**This is to certify that the AMS has been tested
and found to comply with:**

**EN 15267-1: 2009, EN 15267-2: 2009, EN 15267-3: 2007
and EN 14181: 2004**

Certification is awarded in respect of the conditions stated in this certificate
(see also the following pages).



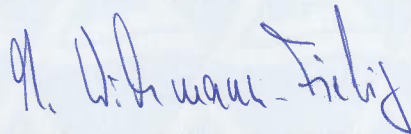
- EN 15267-3 tested
- QAL1 certified
- TUV approved
- Annual inspection

Publication in the German Federal Gazette
(BAnz.) of 20 July 2012

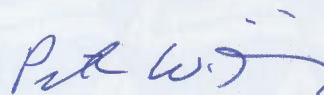
The certificate is valid until:
19 July 2017

Umweltbundesamt
Dessau, 20 August 2012

TÜV Rheinland Energie und Umwelt GmbH
Köln, 17 August 2012



i. A. Marion Wichmann-Fiebig



ppa. Dr. Peter Wilbring

www.umwelt-tuv.de / www.eco-tuv.com
teu@umwelt-tuv.de
Tel. +49 221 806-2756

TÜV Rheinland Energie und Umwelt GmbH
Am Grauen Stein
51105 Köln

Accreditation according to EN ISO/IEC 17025 and certified according to ISO 9001:2008.

Test report:	936/21213740/A of 26 March 2012
First certification:	20 July 2012
Validity ends:	19 July 2017
Publication:	BAnz AT 20 July 2012 B11, chapter I, No. 2.1

Approved application

The tested AMS is suitable for use at combustion plants according to EC directive 2001-80-EC and at waste incineration plants according to EC directive 2000-76-EC. The tested ranges have been chosen with respect to the wide application range of the AMS.

The suitability of the AMS for this application was assessed on the basis of a laboratory test and a six-month field test at an industrial plant for hazardous waste incineration as well as a one-month field test at a lignite-fired power plant (fluidized-bed firing) using secondary fuel.

The AMS is approved for an ambient temperature range of +5 °C to +40 °C.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

Basis of the certification

This certification is based on:

- test report 936/21213740/A of 26 March 2012 of TÜV Rheinland Energie und Umwelt GmbH
- suitability announced by the German Environmental Agency (UBA) as the relevant body
- the ongoing surveillance of the product and the manufacturing process
- publication in the German Federal Gazette: BAnz AT 20 July 2012 B11, chapter I, No. 2.1

AMS name:
SM-4 for Hg

Manufacturer:
Mercury Instruments GmbH, Karlsfeld,
IMT Innovative Messtechnik GmbH, Moosbach

Approval:
For measurements at plants in 2000-76-EC, waste incineration directive and 2001-80-EC large combustion plants directive

Measuring ranges during the suitability test:

Component	Certification range	supplementary measurement ranges	Unit
Hg	0 – 45	0 – 100	µg/m ³

Software version:
6.35

Restrictions:
The requirement of the DIN EN 15267-3 for the response time was not met during the suitability test.

Remarks:

1. Wet gases shall be used for span point tests (QAL3). To this effect, the AMS is equipped with a test gas generator. An external test gas generator (type HOVACAL) may be used alternatively.
2. The maintenance interval is three months.
3. Every third day, the AMS performs an automatic span point correction.
4. The test gas line was 15 m long.

Test report:
TÜV Rheinland Energie und Umwelt GmbH, Köln
Report No.: 936/21213740/A of 26 March 2012

Certified product

This certificate applies to automated measurement systems confirming to the following description:

The SM-4 measuring system is an extractive instrument that measures total mercury, i.e. mercury, ionic mercury and mercury in its compounds.

An ejector pump, which is operated with compressed air, continually draws sample gas from the flue gas duct via a heated sampling probe (200°). Stack gas passes by a heated filter. Instrument air serves to dilute flue gas at a constant ratio. Subsequently, a partial stream of diluted gas is passed through a thermocatalytic converter. All mercury compounds are converted to elemental mercury. After its conversion, mercury in the diluted gas stream passes through a heated sample gas line and is led to the detector inside the analyser cabinet. Mercury concentration is determined by means of atomic absorption of UV radiation at a wavelength of 253.7 nm with amalgamation and a gold trap for capturing and separating the sample matrix.

The SM-4 measuring system consists of the following components:

- Sampling conditioning system including a probe, filter, dilution system, a thermocatalytic reactor, a vaporizer for the test gas generator and a control unit;
- A heated sample gas line with a bundle containing supply lines for sample gas as well as other transmission media for the probe and the sample gas generator (length of 15m during the suitability test).
- An analyser cabinet with a bypass pump, a detector, a control unit for a calibration gas generator;
- The software version of the measuring system is 6.35.

The sampling system and the sample conditioning system of the SM-4 measuring system are directly mounted to the sampling probe. Sample gas is extracted from the stack at a low flow rate of 12l/h and passed through the probe filter in order to remove dust particles from the sample gas. Subsequently, a critical nozzle is used to dilute the sample gas by a factor of 50. This serves to reduce the effects of cross-sensitivities and the concentration of interferences to tolerable levels. After purification and dilution, the sample gas is led through a thermocatalytic reactor. Inside the reactor, the entire mercury contained in the sample gas is converted to elemental mercury. Subsequently, the sample gas is transported to the analyser cabinet via the sampling probe line. The gas is transported via an ejector operated with compressed air, which is also located at the probe. The converter, ejector, critical nozzle and particle filter are installed in a heater with a temperature of 200°. The converter is also heated to 200°. The entire sample gas path of the measuring system is cleaned with purge air at each cycle (every 4 minutes).

Also integrated in the probe is a sample gas generator, which serves to feed test gas directly to the probe of the measuring system. The test gas generator continuously vaporises a solution containing Hg in a special vaporiser and mixes it with a specific carrier gas (purge air). This is then brought to the test item. Variation of the carrier gas flow rate, the liquid flow rate and the concentration of the solution allows for adjusting the concentration of the test gas. The carrier gas flow rate and the liquid flow rate are fixed and continuously monitored during the application of the test gas. Additionally, the probe controller unit is installed at the measurement site near the probe. This control unit primarily contains temperature controllers.

The analyser cabinet contains the photometer in order to determine the Hg-concentration, together with the amalgamation unit, transmission media supply for the measuring system and the control unit for the test gas generator as well as electronics and the instrument reading.

During cyclical operation, the SM-4 measuring system works with amalgamation steps. One cycle is made up by 6 steps. Each step is displayed clearly.

Sampling (90 s), Zeroing (12 s), heating of the gold trap (23 s), first of the gold trap (45 s including zero point), cleaning of the gold trap after the measurement (25 s), second cooling phase (45 s).

General notes

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energie und Umwelt GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate. This can be applied to the product or used in publicity material for the certified product.

This document as well as the certification mark remains property of TÜV Rheinland Energie und Umwelt GmbH. With revocation of the publication the certificate loses its validity. After the expiration of the validity of the certificate and on requests of the TÜV Rheinland Energie und Umwelt GmbH this document shall be returned and the certificate mark must not be employed anymore.

The relevant version of this certificate and the validity is also accessible on the internet Address: **qal1.de**.

Certification of SM-4 for Hg is based on the documents listed below and the regular, continuous monitoring of the Quality Management System of the manufacturer:

Initial certification according to EN 15267

Certificate No. 0000036948: 20 August 2012

Validity of the certificate: 19 July 2017

Test report: 936/21213740/A of 26 March 2012
TÜV Rheinland Energie und Umwelt GmbH, Köln

Publication: BAnz AT 20 July 2012 B11, chapter I, No. 2.1
Announcement by UBA from 06 July 2012

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Mercury Instruments GmbH IMT Innovative Messtechnik GmbH
Name of measuring system	SM-4
Serial number of the candidates	706 / 707
Measuring principle	UV-Measurement with dillution, catalytic sample treatment and amalgamation

Test report

Test laboratory	TÜV Rheinland
Date of report	2012-03-26

Measured component

Certification range	Hg 0 - 45 µg/m ³
---------------------	--------------------------------

Evaluation of the cross sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 µg/m ³
Sum of negative CS at zero point	0.00 µg/m ³
Sum of positive CS at reference point	1.71 µg/m ³
Sum of negative CS at reference point	-1.58 µg/m ³
Maximum sum of cross sensitivities	1.71 µg/m ³
Uncertainty of cross sensitivity	0.990 µg/m ³

Calculation of the combined standard uncertainty

Standard deviation from paired measurements under field condition u_D

			u^2	
Standard deviation from paired measurements under field conditions *	u_D	µg/m ³	0.155	(µg/m ³) ²
Lack of fit	u_{lof}	µg/m ³	0.213	(µg/m ³) ²
Zero drift from field test	$u_{d,z}$	µg/m ³	0.043	(µg/m ³) ²
Span drift from field test	$u_{d,s}$	0.753 µg/m ³	0.567	(µg/m ³) ²
Influence of ambient temperature at span	u_t	0.557 µg/m ³	0.310	(µg/m ³) ²
Influence of supply voltage	u_v	0.225 µg/m ³	0.051	(µg/m ³) ²
Influence of sample pressure	u_p	µg/m ³	0.000	(µg/m ³) ²
Influence of sample gas flow	u_p	µg/m ³	0.000	(µg/m ³) ²
Variation of response factors (TOC)	u_{rf}	µg/m ³	0.000	(µg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at span" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	1.57 µg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	3.07 µg/m ³

Relative total expanded uncertainty

Requirement of 2000/76/EC and 2001/80/EC

Requirement of EN 15267-3

U in % of the ELV 30 µg/m³	10.2
U in % of the ELV 30 µg/m³	40.0
U in % of the ELV 30 µg/m ³	30.0